



## Concept7 Carbon Fiber Grille insert Overlays

1. Before you start installing your new carbon fiber grille bar overlay, you need to purchase a 2 part epoxy adhesive for plastic adhesion from your local auto parts store. One kit should be sufficient.
2. “Check fit” carbon part over chrome section
3. Carefully scuff front grille chrome insert with 80grit sandpaper to insure proper bonding. You might want to tape all adjacent surfaces to make sure areas are not damaged during scuff and bonding process.
4. After chrome part has been roughed up, clean surface with glass cleaner removing all dust and residue.
5. Apply 2 part epoxy to back side of carbon part staying away from the edge focusing glue path on the deep section of part to prevent glue squeeze out.
6. After you have applied adhesive, push carbon part over scuffed chrome section and tape in place. Allow to cure per purchased adhesive spec on packaging.
7. Remove tape and clean with glass cleaner.

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